WHAT IS CLAIMED IS:

- 1. An antimicrobial material comprising:
 - a first fiber; and
 - a second fiber,

wherein the first and second fibers are combined to one another, and the second fiber comprises at least one agent which imparts odor-absorbing and/or odor-preventing and/or odor-reducing properties to the material.

- 2. The material of claim 1, wherein the first fiber is manmade.
- 3. The material of claim 2, wherein the first fiber is a polyester.
- 4. The material of claim 1, wherein the second fiber is manmade.
- 5. The material of claim 4, wherein the second fiber is an acetate.
- 6. The material of claim 1, wherein the agent is antimicrobial, antifungal, or antibiocidal.
 - 7. The material of claim 4, wherein the antimicrobial agent is Triclosan.
 - 8. An antimicrobial material comprising:a first fiber comprised of a polyester; anda second fiber comprised of an acetate,

wherein the first and second fibers are combined to one another, the second fiber is at least about 25% by weight of the total fabric, and the acetate is comprised of at least one antimicrobial agent.

- 9. A hunting garment comprising:
 - a first fiber comprised of a polyester; and
 - a second fiber comprised of an acetate,

wherein the first and second fibers are combined to one another, and the second fiber comprises at least one agent which imparts odor-absorbing and/or odor-preventing and/or odor-reducing properties to the material.

- 10. A hunting accessory comprising:
 - a first fiber comprised of a polyester; and
 - a second fiber comprised of an acetate,

wherein the first and second fibers are combined to one another, and the second fiber comprises at least one agent which imparts odor-absorbing and/or odor-preventing and/or odor-reducing properties to the material.

- 11. A protective garment comprising:
 - a first fiber; and
 - a second fiber.

wherein the first and second fibers are combined to one another, and the second fiber comprises at least one agent which imparts odor-absorbing and/or odor-preventing and/or odor-reducing properties to the material.

- 12. A method of manufacturing an antimicrobial material, comprising weaving or knitting fibers comprised of a polyester fiber and an acetate fiber, wherein the acetate fiber comprises at least one antimicrobial agent in order to achieve an odor-absorbing, odor-reducing and/or odor-preventing property.
- 13. A method of manufacturing a hunting garment, comprising weaving or knitting fibers comprised of a polyester fiber and an acetate fiber, wherein the acetate fiber comprises at least one antimicrobial agent in order to achieve an odor-absorbing, odor-reducing and/or odor-preventing property.

14. A method of manufacturing a protective garment, comprising weaving or knitting fibers comprised of a polyester fiber and an acetate fiber, wherein the acetate fiber comprises at least one antimicrobial agent in order to achieve an odor-absorbing, odor-reducing and/or odor-preventing property.

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